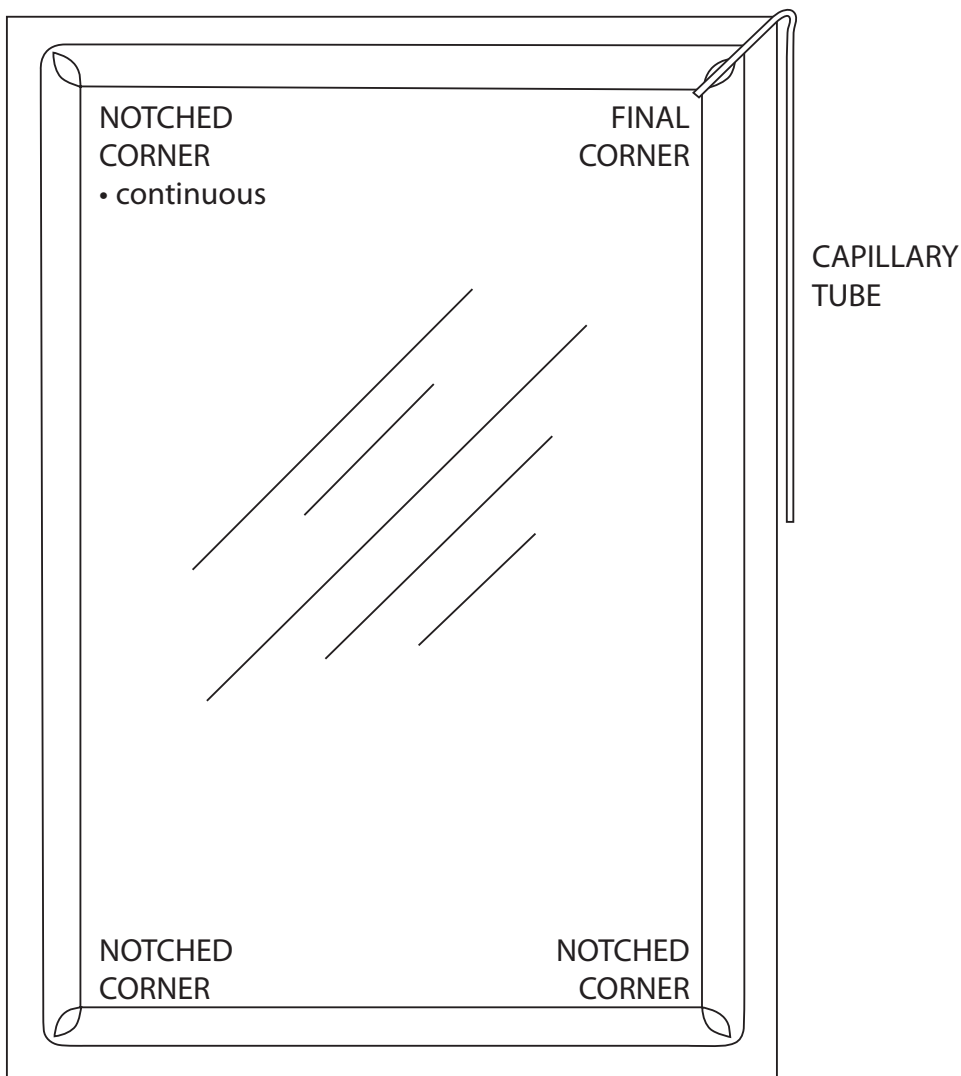


Capillary Tube Suggestions When Using *Super Spacer*[®] Products

When using capillary tubes, it is recommended that either soft stainless or aluminum tubes be used; these materials will hold the bend permanently. Hard stainless tubes have a 'memory' and will straighten out over time, allowing the tubes to push through the butyl secondary seal, leading to failure of the unit. Also the bends in the tubes must be made before placement in the unit. In bending the tube over a mandrel rod or similar device, the manufacturer's minimum radius guidelines must be followed.

Place the capillary tube into the center of the final corner, centering the tube onto the spacer.
Note: Do not place the capillary tube against the glass. This can create a path for moisture.



Capillary Tube Suggestions When Using Super Spacer® Products

Rev. #	Revisions Made	Rev. Date
3	SBU to Quanex, Formatting	11-12
2	Formatting	06-11
1	Revision date	05-23-07